DL1-Multi
Single Axis Doppler Speed Log System
User Manual
## USER MANUAL (ENGLISH)

| DL1-MULTI | SINGLE AXIS DOPPLER SPEED LOG SYSTEM COMPACT VERSION |

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OVERVIEW

CONTENT OF THE MANUAL

TERMINOLOGY
Terms, units and abbreviations used in this manual.

CHAPTER 1 - INTRODUCTION
This part introduces you to the elements of the DL1-Multi Doppler speed log system.

CHAPTER 2 – RUNTIME OPERATION
Once the system is installed and operational, the user can change the screen to show the data of interest at any particular time. This section explains the basic operation of the system.

CHAPTER 3 – CALIBRATION
Each new installation is unique and the system must be matched to the vessel. Calibration is required to avoid influence of mounting errors and that hydrodynamics of the vessel are compensated for. This chapter explains the procedure in a step by step guide.

CHAPTER 4 – SETTING UP THE DL1-MULTI DOPPLER SPEED LOG SYSTEM
The CD401CU Compact display is a flexible dot matrix LED display designed to display navigation data. It can also be used as a primary sensor display for speed logs showing the speed values produced by the sensor, or as a simple repeater. The Compact speed log with its electronic unit (JB70D1) meets all the requirements of a primary device, both functionally and electrically. This chapter explains how to set up the unit.

CHAPTER 5 – CHECKING OUT YOUR SYSTEM
It is a good idea to verify your systems performance from time to time. This chapter describes how to check interfaces and other issues. In the event of malfunction, this is a good place to start for trouble shooting.

CHAPTER 6 – MAINTENANCE
To keep your system in order, regular maintenance is important. To take advantages of new features and performance enhancements, you may need to update software. This section shows how.
SYSTEM SPECIFICATION
Here you will find data sheet of DL1-Multi Doppler speed log system.

APPENDIX 1 – BACKGROUND INFORMATION
Here you will find more details of how the system works and which factors are important to know when using it.

APPENDIX 2 – MECHANICAL DRAWINGS
A picture is worth more than 1000 words! In addition to the text describing installation, the mechanical drawings are included to allow correct installation.

APPENDIX 3 - SENDING THE SYSTEM FOR REPAIR
In the unfortunate case of a failure that requires a factory repair, the return sequence described, should be followed. Please observe the instructions regarding warranty and utilization.
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</tbody>
</table>
TERMINOLOGY

TERMS USED IN THIS MANUAL

UNITS
Unless otherwise stated, all values shown on the display are as follows:

<table>
<thead>
<tr>
<th>Unit</th>
<th>Abbreviation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distance</td>
<td>Distance</td>
</tr>
<tr>
<td>Nautical miles (nm)</td>
<td></td>
</tr>
<tr>
<td>Speed</td>
<td>Speed</td>
</tr>
<tr>
<td>Nautical miles per hour (kn)</td>
<td></td>
</tr>
<tr>
<td>Pulse indication</td>
<td>Pulse indication</td>
</tr>
<tr>
<td>Pulses per nautical mile (p/nm)</td>
<td></td>
</tr>
<tr>
<td>Temperature</td>
<td>Temperature</td>
</tr>
<tr>
<td>Degrees Celsius (°C)</td>
<td></td>
</tr>
</tbody>
</table>

ABBREVIATIONS
In addition, the following symbols are used on the runtime screens:

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tp</td>
<td>Daily trip (in nm)</td>
</tr>
<tr>
<td>TL</td>
<td>Total measured distance travelled</td>
</tr>
<tr>
<td>°</td>
<td>Degrees centigrade</td>
</tr>
<tr>
<td>STW</td>
<td>Speed through water</td>
</tr>
<tr>
<td>TRIP</td>
<td>Text for trip/total</td>
</tr>
<tr>
<td>SOG</td>
<td>Speed over ground</td>
</tr>
<tr>
<td>TEMP</td>
<td>Text for TEMPerature</td>
</tr>
</tbody>
</table>

In menu/setup screens, the following abbreviations are used:

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>STWWL</td>
<td>Speed through water – water track – longitudinal value</td>
</tr>
<tr>
<td>STWWT</td>
<td>Speed through water – water track – transversal value</td>
</tr>
<tr>
<td>SOGBL</td>
<td>Speed over ground – bottom track – longitudinal value</td>
</tr>
<tr>
<td>SOGBT</td>
<td>Speed over ground – bottom track – transversal value</td>
</tr>
<tr>
<td>SOGBA</td>
<td>Speed over ground – bottom track – aft value</td>
</tr>
<tr>
<td>SPDHI</td>
<td>High speed alarm</td>
</tr>
<tr>
<td>SPDLO</td>
<td>Low speed alarm</td>
</tr>
<tr>
<td>SENSRL</td>
<td>System / sensor alarm</td>
</tr>
<tr>
<td>PULSE</td>
<td>Pulse settings</td>
</tr>
<tr>
<td>OFS °</td>
<td>Angular offset in degrees (°)</td>
</tr>
<tr>
<td>R</td>
<td>Real resultant speed at a specific point (kn)</td>
</tr>
<tr>
<td>M</td>
<td>Measured resultant speed at a specific point (kn)</td>
</tr>
<tr>
<td>$C_{rs}$</td>
<td>Calibrated resultant speed</td>
</tr>
<tr>
<td>---------</td>
<td>---------------------------</td>
</tr>
<tr>
<td>$M_{rs}$</td>
<td>Instantaneous uncalibrated measured resultant speed</td>
</tr>
<tr>
<td>DIAG</td>
<td>Diagnostics menu</td>
</tr>
</tbody>
</table>

Outgoing NMEA messages follows:

<table>
<thead>
<tr>
<th>VMVLW</th>
<th>$VMVLW,....,Trip and total</th>
</tr>
</thead>
<tbody>
<tr>
<td>VMMTW</td>
<td>$VMMTW,....,Water temperature</td>
</tr>
<tr>
<td>VMVHW</td>
<td>$VMVHW,....,Relative speed through water</td>
</tr>
<tr>
<td>VMVBW</td>
<td>$VMVBW,....,Multiple speed</td>
</tr>
<tr>
<td>VMXDR</td>
<td>$VMXDR,....,Speed direction</td>
</tr>
<tr>
<td>VMALR</td>
<td>$VMALR,....,Cause</td>
</tr>
</tbody>
</table>

Other terms:

<table>
<thead>
<tr>
<th>LAN</th>
<th>Local Area Network</th>
</tr>
</thead>
<tbody>
<tr>
<td>PoE</td>
<td>Power over Ethernet</td>
</tr>
</tbody>
</table>
CHAPTER 1

INTRODUCTION OF DL1-MULTI DOPPLER SPEED LOG SYSTEM

The DL1-Multi Doppler speed log system works by the Doppler principle. This principle is that a sound bouncing off a moving object will change in frequency. This principle can be utilized by making a narrow beam of sound and analyzing the frequency of the returning sound. This frequency change is proportional to the relative speed of the sound projector and reflecting object.

On a vessel, a transducer is positioned pointing slightly in one direction and the reflected sound comes from particles in the water or the bottom. The frequency of these echoes is translated to speed.

The DL1-Multi system has two sound beams in directions angled out from the vertical to get good speed definition. These two beams are angled so that the measurement axis (longitudinal) can be detected. It sends from the two beams at the same time but at slightly different frequencies so that the beams do not mix. The transducers are moulded into the same sensor head together with the amplifiers and detection circuitry (transceiver).

The sensor also contains temperature sensors and tilt sensors to allow compensation of the data. The transceiver contains a small computer which processes the data and signals and converts them to speeds. This data is sent to the electronic unit (JB70D1-XX) where it is formatted and presented on the control unit and web page, and as data in formats to be integrated into the vessels navigation and presentation systems such as repeaters and conning.
**SPEED**
The screen presents speed through water (STW) used for the autopilot, radar and logged on the voyage data recorder (VDR). The speed data is also used for setting limits on the rudder and stabilizer wings.

**ALARMS**
Alarms can be set on the speed, and these are commonly used to warn the crew if the vessel is in danger of loosing rudder steerage, or if the vessel is going over its recommended speeds.

**DISTANCE**
In addition, the system shows distance travelled through water and has a resettable daily trip counter. This information is used for service intervals and navigation. Extra information is available regarding the sea temperature.

**THE CONTROL UNIT**
The user can operate the system via a simple to use touch screen or using a web page on the conning unit. The displays are intuitive and have a menu system, but also allows the user to click on the screen to adjust the relevant parameters. Full setup, calibration and diagnostics are available from the screens. Calibration is performed by a simple two leg sailing procedure, and once set, should not need repeating unless the sensor is moved or replaced.

**MAINTENANCE**
The system is low maintenance. After initial setup and calibration, the system requires no attention except to change alarm parameters if required. The sensor is exposed to the water and over time some growth may appear. This can be carefully removed when possible, and is normally not a problem except if the vessel is still for longer periods of time (weeks) in warm waters. The effect of this growth is usually seen as the range of the bottom track being reduced.

**DIAGNOSTICS**
The system has comprehensive built in test (BIT) that can be used to analyse the performance of the equipment and give a warning if the data is not within specification. It also has inbuilt redundancy in some areas, such that even if a failure occurs, it can still give some data. Due to the systems LAN network point, it is possible to set up the system for remote diagnostics and upgrade using network. In time this will help reduce service visits and increase the probability of first time fix.
CHAPTER 2
RUNTIME OPERATION

RUNTIME SCREENS
The control unit starts up in run mode. By pressing the MENU button, the preset
user screens can be selected. (See “Menu diagram” on page 24). Some of the menu screens (i.e alarms) are also
available in the run mode. The control unit can be dimmed
in any of the run screens using the up (↑) and down (↓)
buttons. If trip/total are selected as a displayed parameter,
they can be reset by pressing and holding the SET button
on the trip screen.

ALARMS
The DL1-Multi Doppler speed log system contains three auxiliary outputs and
one auxiliary input. These are defined on the web page, but as default they
are set to be function alarm, alarm reset, power failure alarm and speed pulse
output. The system can also use NMEA ALR alarm message in parallel or
instead of the hardware alarms.

• **Speed high** and **speed low** alert the user when the vessel exceeds the
  speed limits. (NMEA and/or alarm relay output).
• **Sensor alarm** is a system error alarm that activates if a serious system
  error occurs either in the sensor or communication to the display. (NMEA
  and/or alarm relay output).
• **Fitness alarm** is a digital output, which if activated, sends a pulse each
time a button is pressed on the display.
• **Power failure alarm.** If fitness alarm is deactivated, the output becomes
  a **power failure alarm** which indicates a power failure in the system. The
  output will show a high voltage at all times unless if there is a power failure.

ADJUSTING THE ALARMS
When operating as a primary source, the control unit can be made to give an
alarm in some conditions. These can be adjusted in the alarms menu page.
Values are changed with up (↑) and down (↓) buttons. The different alarm types
can be selected from the menu, or by pressing SET to move to the next alarm.
Alarm screens can be made available from the runtime screens as described
in ‘Activating the runtime screens’ or are otherwise available
from the menus.
Splash screen
Dimming
Dimming
Dimming
Option info
Software version

Operational 1
3 or 4 Lines of values
▲ Dimming
▼ Dimming
SET trip/total

Operational 2
3 or 4 Lines of values
▲ Dimming
▼ Dimming
SET trip/total

Operational 3
3 or 4 Lines of values
▲ Dimming
▼ Dimming
SET trip/total

Trip Reset
Shows present trip value
▲ Dimming
▼ Dimming
SET resets the value, (press and hold)

Alarm Setup
Speed high
▲ Speed up
▼ Speed down
Deactivates at zero speed

Speed low
▲ Speed up
▼ Speed down
Deactivates at zero speed

Fitness/power failure
▲ Fitness
▼ Power

Sensor failure
▲ On
▼ Off

RUNTIME DIAGRAM

X = possible to switch off display
CHAPTER 3
CALIBRATION

THE PRINCIPLES
Calibration of a speed log involves correction the mounting angle of the sensor (heading offset) and the speed error, at various speeds. If the vessel has a laminar water flow near the sensor, a single calibration point will be sufficient. If the flow changes with speed, (due to the friction of the hull, or nearby constructions) then extra calibration points will be required. The sensor is mounted on a pole that can be turned to adjust the angle. This may result in a small angular error. This can be calibrated away in the dual axis version, but not in a single axis version, where the sensor must be physically rotated (in the sea valve version). This should be done before the main calibration procedure is performed.

Full calibration is designed to ignore water current effects. The procedure requires the vessel to sail a fixed length track, at a constant speed. To remove the current and wind effects, the same track should then be sailed in the opposite direction. The average of these tracks will be used to calculate the speed difference between the real speed (measured using the actual distance and the time it took), and the measured speed (using distance from the sensor and the time it took). This procedure must be performed at least once, and then other speeds checked with the GPS.

If necessary, the procedure should be repeated at different speeds. SKIPPER recommend that calibration is performed at a low speed and a high speed. If the user is not able to turn the vessel and is sure there is no current, the calibration procedure can be stopped after the first leg and saved as a calibration point. This will give values that are correct for that particular condition. (If current is present, the speed through water will contain an error).
Figure 3.2
Shows plotting a calibration path on the chart.

The leg should take at least 5 minutes to sail (distance can be shorter when sailing slowly).

Reducing Heading errors. Sea valves can be manually adjusted to ensure the sensor is correctly aligned. To minimize the offset, the sensor should be mounted pointing ahead. Error in this factor will result in difficulties in speed calibration

- **Tank mountings** have ahead marks on both the tank and the sensor insert.
- **Sea valves** have either a mark on the top flange or a flat mark on the port side of the pole which, when a flat object is placed against this, will point fore/aft (Figure 3.3).

Figure 3.3

![Diagram of calibration path](image)

A flat object points fore/aft.

The flat side should be on the port side.
CALIBRATION MODES
The control unit has two modes of calibration:
2. Semi-automatic (AUTO).

Manual mode
The calibration – (MANUL) menu will allow the user to adjust the heading offset, and the speed calibrations individually. Up (↑) and down (↓) adjust the highlighted parameter. SET moves to the next parameter. The data showing the result of the change will be displayed dimmed on the same screen (offset or speed). On the 3rd press, the lower value will change from measured or raw resultant value (Mrs) to calibrated resultant (Crs) to allow the user to check the result of the change.

Procedure
When entering the manual mode, you will be presented with the first speed calibration point.

Pressing SET moves you to the next speed calibration. Enter the real (R) speed and measured (M) speed, (the measured speed can be seen on the bottom line). The calibrated value can be checked by pressing SET one more time. Repeat this process at as many different speeds as necessary. (Up to 10 points, but one or two are usually sufficient).

Hint: Pressing down (↓) and SET together will change the current selected value to the resultant value, or to zero, saving time when adjusting.

Calibration using the Web page
Connect a LAN cable to the JB70D1, go to the web page as defined on the unit (default 172.16.1.103) and go to the web tab. From there you can select auto calibration, manual calibration or peripheral calibration (temp and tilt). Select manual mode, or GPS mode, then follow the onscreen instructions. Ensure that there is only one column on the calibration table for each speed (+- ca. 2 knots)

Alternatively, by using GPS (if connected) the real speed can be taken directly from there.
## Manual Speed calibration

<table>
<thead>
<tr>
<th>Calibration point</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Real</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
</tr>
<tr>
<td>Measured</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
</tr>
</tbody>
</table>

Sail in an area with no current in low wind and calm seas in a straight course with heading and COG the same. When a speed input is stable and trustworthy, sail for at least 1 minute read off the GPS speed over ground and enter it in the table with the measured value below.

<table>
<thead>
<tr>
<th>Current speed: Real (calibrated) speed</th>
<th>6.34 knots</th>
</tr>
</thead>
<tbody>
<tr>
<td>Current speed: Measured (raw) speed</td>
<td>6.34 knots</td>
</tr>
</tbody>
</table>

Real (calibrated) speed is based on measured (raw) speed using current calibration table.

## GPS Speed calibration

<table>
<thead>
<tr>
<th>Speed inputs:</th>
<th>Use VGY</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\frac{V}{2} = \sin x \cos W \cdot \sin \chi \cdot \sin \theta \cos \alpha$</td>
<td>Use VGY</td>
</tr>
<tr>
<td>$\frac{V}{2} = \sin x \cos W \cdot \sin \chi \cdot \sin \theta \cos \alpha$</td>
<td>Use VGY</td>
</tr>
</tbody>
</table>

Sail in an area with no current in low wind and calm seas in a straight course with heading and COG the same. When a speed input is stable and trustworthy, sail for at least 1 minute and press the 'Use' button for VGY and VBW.

<table>
<thead>
<tr>
<th>Calibration point</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Real</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
</tr>
<tr>
<td>Measured</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
</tr>
</tbody>
</table>

Sail in an area with no current in low wind and calm seas in a straight course with heading and COG the same. When a speed input is stable and trustworthy, sail for at least 1 minute and press the 'Use' button for VGY and VBW.

<table>
<thead>
<tr>
<th>Current speed: Real (calibrated) speed</th>
<th>6.34 knots</th>
</tr>
</thead>
<tbody>
<tr>
<td>Current speed: Measured (raw) speed</td>
<td>6.34 knots</td>
</tr>
</tbody>
</table>

Real (calibrated) speed is based on measured (raw) speed using current calibration table.
Semi-automatic mode
The calibration – AUTO menu will take the user step by step through the calibration menu. The user may follow the steps presented on screen. First drawing a line on the chart system, as shown in figure 3.1 and 3.2.

The line should be sailed at constant stable speed and the line should represent at least 5 minutes of sailing at the current speed.

- **Leg length setting.** (Adjust the length to match the line drawn on the chart).
- **Start first leg.** (The vessel crosses point A at the calibration speed, towards point B).
- **Stop first leg.** (The vessel reaches point B on the chart and turns to sail the line in the other direction).
- **Save first leg.** (If the presented speeds look correct, save the leg and continue).
- **Second leg (option).** (If you do not have the possibility to turn the vessel, you can use the first leg data directly. If the first leg data is of poor quality, you may not be given the option to continue).
- **Start second leg.** (The vessel crosses point B sailing towards point A, sailing at the same speed as leg 1).
- **Stop second leg.** (Press as the vessel passes point B).
- **Calibration result and save option.** (The user can decide to accept or reject this calibration, and in which memory position to save it).

**Note:** The user should press the start and stop based on position on the chart, and not sailed distance on the unit.

The user may decide which of the 10 calibration points the calibration will be saved in. The screen will display the first available position on the table, or overwrite from zero upwards.

Calibration should occur or be checked whenever the sensor is moved, or a new sensor is mounted. If there is growth on the sensor over time, the speed may be reduced slightly. The sensor should be cleaned and then re-calibrated.

**Note:** If a new sensor is mounted, the calibration in the control unit may be useable. However, it should be checked.
Calibration using the web page.
Procedure for auto calibration using the web page is the same, however the web gives a better oversight. Enter the leg length and press start, etc. as the vessel sails the required legs.

CHECKING THE CALIBRATION
To check that the calibration points are not too far from the ideal linearity, the Calibration – GRAPH menu will plot the calibration points on the screen. The user may use up (↑) and down (↓) to select a calibration point and then adjust that value by pressing SET on the relevant point. The MENU button will return you to the GRAPH menu again.
CHAPTER 4

SETTING UP THE DL1-MULTI DOPPLER SPEED LOG SYSTEM

PRINCIPLES
The control unit is a flexible dot matrix LED display designed to display navigation data. The control unit can be user programmed to show most kinds of numerical data, from NMEA messages or self generated. It can also be used as a primary sensor display for speed logs showing the speed values produced by the sensor, or as a simple repeater. The control unit with its electronic unit (JB70D1) meets all the requirements of a primary device, both functionally and electrically. On its own, it meets the requirements as a repeater. The control unit has three user definable alphanumeric displays, each allowing up to 4 parameters to be displayed. When the unit is used as a primary device, some of these screens will be fixed. In addition to on screen setup, the DL1-Multi system has a LAN interface, enabling the user to perform all the setup actions using a simple web page.

RUN SCREENS
The unit starts up in run mode. By pressing MENU button, the preset user screens can be selected. Some of the menu screens (i.e alarms) are also available in the run mode. The unit can be dimmed in any of the run screens using the up (↑) and down (↓) buttons. If trip/total are selected as a displayed parameter, they can be toggled using the SET button.

SETUP SCREENS
To change the setup of the control unit, the user must simultaneously press MENU and SET. This will give access to a menu system allowing the user to scroll up and down the sub-menus and functions using up (↑), down (↓) and SET to select. To move to the previous menu, the MENU button must be pressed. The middle underlined line is the selected line, the other lines are dimmed.

The menu structure is shown in the diagrams on “Menu diagram” on page 24. The menus are product dependant, only the relevant menus are accessible. However, some menus are always available.
ACTIVATING THE RUNTIME SCREENS
The system has three user definable screens. Screen one may be locked in some configurations. In addition, the user can make the most common setup screens available. The screen menu (SCRN) allows the user to configure and choose which runtime screens to be included in normal operation. Up (↑) and down (↓) buttons will scroll to the available screens. By using the SET button, the user can control each individual screen to ON or OFF. Screens set to ON are available to be displayed by pressing the MENU button. Screens set to OFF will not be displayed.

CONFIGURING OF DATA SCREENS
The three user programmable screens can be set up using the configuration (CONFG) menu. This submenu allows the user to select one of the three displays. On entering the CONFG screen, the user can change the data type to be displayed in each of the four screen positions. Up (↑) and down (↓) will change the data type, SET will move to the next screen position. The screen layout will depend on the selected data type. Up to four lines of text and data can be displayed on each screen. Placing TXT in the bottom 4th line or 3rd and 4th line will cause the data to spread out showing fewer data points. The system will not allow you to mix speed data from different sources on the same screen. Having two TXT lines after each other will also rearrange the positioning.

**Note:** The system needs one screen which indicates just the primary data. This screen is fixed and cannot be adjusted.
The non-active parameters will continue showing the dimmed title data, when not selected.

### SETUP OF INPUTS AND OUTPUTS

The system will allow many NMEA formats to be displayed:

<table>
<thead>
<tr>
<th>Format</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>VMVBW</td>
<td>Speed long, trans, forward water speed</td>
</tr>
<tr>
<td>VMMTW</td>
<td>Temperature (water)</td>
</tr>
<tr>
<td>VMVLW</td>
<td>Trip/total (distance sailed)</td>
</tr>
<tr>
<td>VMVHW</td>
<td>Speed through water (resultant)</td>
</tr>
<tr>
<td>VMALR</td>
<td>Alarm output</td>
</tr>
<tr>
<td>VMXDR</td>
<td>Vessel (sensor) direction (only when running in backwards mode)</td>
</tr>
</tbody>
</table>

The system will automatically update recognized formats. If the user wishes to output NMEA, the user can select the NMEA sub menu in the SETUP menu and move to the different formats using the up (↑) and down (↓) buttons. Each format can be activated/deactivated using the SET button.

### AVERAGING

Each system type has some filters to ensure stable and correct data. The averaging filter takes a number of measurement pulses and makes a rolling average of these values. The longer the averaging, the more stable the data will be, however, the slower the system will respond to changes. The control unit have a minimum value of 10 seconds. If the system seems unstable at times, increasing the average time will reduce the fluctuations. However, the filtering is time based and as it increases, the response time of the system will decrease.
CHANGING THE BAUD RATE

The NMEA 0183 (IEC61162-1) standard is 4800 baud. Some vessels run with higher baud rates. 4800, 9600, 19200, 38400, 57600 and 115200 baud rates can be selected in the baud page of the setup menu. This page contains two sub menus, one for the sensor and one for the NMEA port. It is recommended that the sensor is kept to 4800 baud, as this speed is robust with longer cables. To switch between sub pages, the SET button is used. The baud rates become active when you leave the baud page.

DEMO MODE

A demo mode is available, and can be activated in the diagnostics advanced setup (DIAG) menu. Four modes are available:

- **Mode 1**: is a **dynamic demo mode** taking the present value as the start point and slowly varying all the available values.
- **Mode 2**: is a **static demo mode** taking the present values and keeping them active.
- **Mode 3**: is a **fixed speed mode** with longitudinal 5 kn.
- **Mode 4**: is a user selectable **acoustic fixed speed mode**. The user selects the required speed and uses SET to activate/deactivate the signal. The system generates an acoustic signal equivalent to the required speed, and then measures it allowing the complete system to be checked.

When the demo modes are active, the sensor signal is ignored, and the screen will indicate the demo state with a blinking S in the upper right corner of the screen. The user can turn off the demo mode from the demo screen by pressing down (↓) button until OFF is shown on the screen, or the demo mode will turn off automatically after 10 hours.
Menus
Scrollable menu system. Accessed with SET and MENU pressed simultaneously
▲ Next sub menu
▼ Prev sub menu
SET Select sub menu
MENU Return

System setup (SETUP)
Setup the system parameters
▲ Next sub menu
▼ Prev sub menu
SET Select sub menu
MENU Return

Alarms (ALRMS)
Adjust the alarm settings
▲ Next sub menu
▼ Prev sub menu
SET Select sub menu
MENU Return

Calibration (CALIB)
Calibration of Speed Log Systems
▲ Next sub menu
▼ Prev sub menu
SET Select sub menu
MENU Return

NMEA outputs (NMEA)*
▲ Move to next message
▼ Move to previous message
SET Turn on/off current message

Pulse outputs (PULSE)
▲ Next preset value
▼ Previous preset value
Changes the number of pulses per nautical mile (longitudinal)

Speed high (SPDHI)
▲ Increment speed
▼ Decrement speed
SET Move to next alarm

Speed low (SPDLO)
▲ Increment speed
▼ Decrement speed
SET Move to next alarm

Fitness/power failure (FITNS)
▲ Fitness
▼ Power
SET Move to next alarm
Enables fitness message/pulse when button is pressed or power failure alarm

Graph (GRAPH)
▲ Increment cal point
▼ Decrement cal point
SET view/change parameter

Water temperature offset (TEMP)
▲ Increment temperature offset
▼ Decrement temperature offset

DL configuration (DL CFG)
▲ Higher (deeper) preset
▼ Lower (shallower) preset (default is 2)

Baud settings (BAUD)
▲ Higher value
▼ Lower value
SET Move to next port

Time averaging (AVRGE)
▲ Increment pulses
▼ Decrement pulses
Changes the number of pulses to be averaged over

Sensor (SENSR)
▲ Activate
▼ Deactivate
SET Move to next alarm
Enables alarm if sensor stops sending

Manual calibration (MANUL)**
▲ Increment underlined digit
▼ Decrement underlined digit
SET Move to next parameter 10 available speed parameters

Semi automatic calibration (AUTO)**
▲ Increment underlined digit
▼ Decrement underlined digit
SET Move to next parameter/action

Offset calibration not available in single axis system.

* One option in the NMEA settings is DIAG. This turns on some of the diagnostics outputs. These are proprietary messages that occur if an error occurs or if requested. Setting this to ‘ON’ will stop all other messages.

** Offset calibration not available in single axis system.
### Screens (SCRN)
- Activate/deactivate user definable and runtime screens
- ▲ Next sub menu
- ▼ Prev sub menu
- SET Select sub menu
- MENU Return

### Screens (SCRNS)
- ▲ Next message
- ▼ Prev message
- SET Activate/deactivate message
- SCR2
- SCR3
- TRIP
- ALRM
- INFO

### Config (CPNFG)
- ▲ Change display message
- ▼ Change display message
- SET Move to next position on screen

### Screen configuration (CONFIG)
- Change the messages being displayed on each user screen
- ▲ Next sub menu
- ▼ Prev sub menu
- SET Select sub menu
- MENU Return

### Calibrations advanced setup (DIAG)
- Diagnose and adjust less used parameters
- ▲ Next sub menu
- ▼ Prev sub menu
- SET Select sub menu
- MENU Return

### Calibration graph (GRAPH)
- ▲ Increment cal point
- ▼ Decrement cal point
- SET view/change parameter

### Upgrade mode
- Allow the system to upgrade from cable

### Code option activation
- Shows serial no. (dimmed)
- Code number with active digit underlined
- ▲ Increment underlined digit
- ▼ Move to next digit
- SET Activates/deactivates the displayed code

### Demo (DEMO)
- ▲ Increment mode
- ▼ Decrement mode
- SET Accept mode
- Mode 1 = Dynamic
- Mode 2, 3 = Static
- Mode 4 = Acoustic fixed

### Splash screen (INFO)
- ▲ Dimming
- ▼ Dimming
- Serial number
- Option info. Software version

### Self diagnostic DIAG
- ▲ Next test
- ▼ Prev test
- SET Activate test
SETUP USING THE LAN WEB INTERFACE

Both JB70D1-XX and CD401CU-SC contain web sites for setup. To access these, the user must connect using a LAN cable (RJ45/CAT5) to the LAN port of the item to be set up (alternatively to the network they are connected to) and go to web page (Default 239.192.1.1XX for the JB70D1, or 239.192.2.1XX for the CD401CU-SC where XX is the last 2 digits of the serial number) or as marked..

Once connected to the correct equipment, it can be set up as follows:

The CD401CU-SC will be operating in a dumb terminal mode, and needs no setup.
The JB70D1-XX web site presents all the options as drop down boxes, and the user can set up all the parameters as desired.

Runtime menus
In this menu each of the three setup screens can be defined. Each line can be defined, however only parameters that fit together should be shown, and only with a relevant title above.

The system has some intelligence in this choice, but the user should be careful that the display shows clearly what information is being shown.
System Configuration

This setup screen allows the user to define the IP address of the unit. The range of allowed addresses is limited by standard IEC 61162-450.

The second section allows the user to activate the digital outputs, define the NMEA output parameters and activate/deactivate NMEA messages and also to define the usage of the auxiliary output.

The user can also adjust the averaging of the sensor.
- Higher average, more stable data, but slower in response (large vessels).
- Lower average, more jumpy data, but fast in response (small vessels).

SKIPPER Service software
SKIPPER has produced a free software (www.skipper.no) allowing a user/service technician to perform diagnostics over the network. This software will help to diagnose and setup the system. More details are available in the installation manual.
CHAPTER 5
CHECKING OUT YOUR SYSTEM

If you suspect something may be wrong with your DL1-Multi system, the system has possibilities to perform self diagnostics. This is available in the diagnostics menu. In addition, an up to date diagnostics guide can be downloaded from the support pages of www.skipper.no. The system is robust to most conditions, however high sea state or bubbles in front of the sensor may temporarily cause lower data quality. The system by default measures the speed through the water from depth 0.25 m to 3 m. If the water is shallower than 3 m, an element of the bottom speed may influence the results. This may be improved by changing the settings to position 1. Water temperature will have an effect on the speed accuracy; however the system uses the internal sensor to compensate for these changes.

SELF DIAGNOSTICS
The Compact Speed Log contains some diagnostic features to enable the user to decide which part of the system is failing. The last 20 errors are stored in the system and can be downloaded using the diagnostics port. If the error is serious, the system will cause a general alarm (if activated), and restart itself. Error numbers can be found in Appendix 5.

<table>
<thead>
<tr>
<th>Test No.</th>
<th>What it does</th>
<th>What is wrong?</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>All LEDs dimming</td>
<td>Check for LEDs not working. Check normal screens for rows or LEDs sticking</td>
</tr>
<tr>
<td></td>
<td>SET = on/off</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Check internal memory.</td>
<td>If fail, the system is not able to communicate with the internal flash memory.</td>
</tr>
<tr>
<td>2</td>
<td>Send out a command to sensor and wait for response or same message back.</td>
<td>If fail, either the output or the input to the sensor is not working or the sensor is failing.</td>
</tr>
<tr>
<td>3</td>
<td>Write out 80 characters to NMEA, ask user to press if ok, or read back.</td>
<td>Manually check the output. If fail, try to restart.</td>
</tr>
<tr>
<td>4</td>
<td>Write out 80 characters to SENSOR, ask user to press if ok, or read back.</td>
<td>Manually check the output. If fail, try to restart.</td>
</tr>
<tr>
<td>Test No.</td>
<td>What it does</td>
<td>What is wrong?</td>
</tr>
<tr>
<td>---------</td>
<td>-----------------------------------------------------------------------------</td>
<td>---------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>5 - loop</td>
<td>Turn on alarm - wait for reset or loopback.</td>
<td>The user or loopback should reply to the alarm by pressing the alarm reset, (works only in test configuration).</td>
</tr>
<tr>
<td>6 - loop</td>
<td>Pulse out sends a pulse. If looped back to dimming up, this test will pass.</td>
<td>Fail implies the pulse out or dimming up is not working. Try individually, (works only in test configuration).</td>
</tr>
<tr>
<td>7 - loop</td>
<td>Fitness out sends a pulse if looped to dimming down this test will pass.</td>
<td>Fail implies the fitness out or dimming up is not working. Try individually, (works only in test configuration).</td>
</tr>
<tr>
<td>8 - loop</td>
<td>Test NMEA Baud 4800, 38400, 115200 (only passes if looped to the input).</td>
<td>Fail implies one of the speeds is not working correctly, (works only in test configuration).</td>
</tr>
<tr>
<td>9 - loop</td>
<td>Test Sensor Baud 4800, 38400, 115200 (only passes if looped to the input).</td>
<td>Fail implies one of the speeds is not working correctly.</td>
</tr>
<tr>
<td>10</td>
<td>Status of transducers (Doppler only)</td>
<td>The screen will show the 2 speed values received by the sensor, and a quality value. If the values are similar in + and - , and quality over 2, the test passes. This test may occasionally fail, as objects pass the vessel, but should pass most of the time.</td>
</tr>
</tbody>
</table>

Tests 5 - 9 are designed to be smart by sending and receiving information at the same time. They require loopback or the user to enter the expected reply. These tests are primarily for factory use, but a loop plug can be made as described in the installation manual.

In addition, the system as a whole can be tested using the DEMO mode 4.
Diagnostic screen

If a fault is suspected, diagnostics and in built test (BIT) can be used to check all elements of the system. Tests are selected from a drop down list, and a description of the tests can be viewed by clicking on the hyperlink below the dropdown box. Tests will check hardware, communications and the acoustics of the sensor.

In addition, a demo may be started to give simulated values out of the interfaces and on screen. In this case a ‘S’ will flash on screen. A special acoustic simulator is available for the DL1 sensor, that sends acoustic signal out and measures the return to check the whole system.

Maintenance

The maintenance page allows you to check the software version of the system. It is not possible to directly upgrade from this page, however a separate uploader application is available from the web pages.
TEST POINTS WITHIN THE SYSTEM

In addition to the internal system testing, it is also possible to connect a PC with a COM port to the 9 pin RS-232 "COMPACT" DSUB in the JB60CD unit box. By using hyperterminal, or the SKIPPER service software, many additional features can be checked.

It is also possible to see what is happening within the system by observing the LEDs inside the JB70D1-XX electronic unit (see diagram "Chapter 6" on page 32).

Here you can check if the sensor is operational.

<table>
<thead>
<tr>
<th>On Diagram</th>
<th>LED</th>
<th>Colour</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>11</td>
<td>NMEA in</td>
<td></td>
<td>Flashes each time data is received.</td>
</tr>
<tr>
<td>2</td>
<td>NMEA out</td>
<td></td>
<td>Flashes each time data is sent.</td>
</tr>
<tr>
<td>3</td>
<td>Pulse out</td>
<td></td>
<td>Flashes each time pulse is sent.</td>
</tr>
<tr>
<td>12</td>
<td>Sensor in</td>
<td>Red</td>
<td>Flickers with data being sent from the sensor (not so common).</td>
</tr>
<tr>
<td>8</td>
<td>LAN power</td>
<td>Green</td>
<td>+24 V supplied via the LAN cable for direct connection to CD401CU. This will not damage routers or other devices, but does not follow full PoE standard.</td>
</tr>
<tr>
<td>7</td>
<td>LAN data</td>
<td>Yellow</td>
<td>Flashes with each NMEA out transmission to navigation system.</td>
</tr>
<tr>
<td>1 or 9</td>
<td>STATUS 1 or STAT</td>
<td>Red</td>
<td>Flashing = status ok. Constant = Power but CPU not operating</td>
</tr>
<tr>
<td>5,6</td>
<td>24 V</td>
<td></td>
<td>Active.</td>
</tr>
<tr>
<td>4</td>
<td>AC</td>
<td></td>
<td>Active.</td>
</tr>
</tbody>
</table>
STATUS LED DIAGRAM
CHAPTER 6
MAINTENANCE

ROUTINE MAINTENANCE
Very little maintenance is required for the system.

Each service
• Check software version and update.
• Run built in diagnostics.

Docking
• Lift the sensor to check valve function (if fitted).
• Grease movable parts.
• Check for damage or corrosion on the connection box.
• Carefully clean and scrape the front face on the sensor, if required.
We do not recommend painting the face of the sensor.

Advised spare parts
There are no necessary spare parts, fuses are automatic and will reset when a problem condition is removed. Parts most likely to fail are sensor (DL1SXX-XX or processor card PI-M001 see "1) Exploded view" on page 38).

CHECKING YOUR VERSION
If the info screen is activated on the run screens, the system type and software version can be read from there. Otherwise the same screen can be obtained in the diagnostics/info menu. The system type will be one of the following:

<table>
<thead>
<tr>
<th>CD E1</th>
<th>EML 124 compact display 1 axis</th>
</tr>
</thead>
<tbody>
<tr>
<td>CD E2</td>
<td>EML 224 compact display 2 axis</td>
</tr>
<tr>
<td>CD EB</td>
<td>EML 124/224 compact display &quot;reversible&quot; mode</td>
</tr>
<tr>
<td>CD LR</td>
<td>Log repeater compact display</td>
</tr>
<tr>
<td>CD MR</td>
<td>Multi repeater compact display</td>
</tr>
<tr>
<td>CD MB</td>
<td>Multi repeater compact display &quot;backwards&quot; mode</td>
</tr>
<tr>
<td>CD D1</td>
<td>Doppler compact display 1 axis (retro version)</td>
</tr>
<tr>
<td>CD CU</td>
<td>CD401 control unit (all control in JB70D1) - In this mode the system is system independant and control comes from the setup of the JB70D1-XX electronic unit (available on the web interface)</td>
</tr>
</tbody>
</table>

The system will be locked to one of these setups, but can be changed to one of the other systems (with an additional cost) using a code.
SOFTWARE UPGRADE
The system is undergoing continuously improvement, and periodically new software will be released. These can be found in the download area of the SKIPPER website (www.skipper.no) and may be downloaded and the system upgraded using the LAN port of the electronic unit (JB70D1-XX).

To upgrade the software, connect a laptop/PC to the LAN port and the item to be upgraded. Open the SKIPPER Service software (downloadable from www.skipper.no). Select the unit to be upgraded and follow the instructions on screen. The sensor is automatically upgraded from the JB70D1 unit.

MASTER RESET (FACTORY DEFAULT SETTINGS)
The factory default settings can be restored by performing the following operations:
1. Select CODE in diagnostic (DIAG) menu.
2. Press the SET button (Note: Do not change code value, just press the SET button.)

The unit will now restart with factory default settings.

Note. This will also reset the stored calibration values.
The SKIPPER DL1 is a single axis speed log system, working on the Doppler principle, providing longitudinal ship’s speed and distance relative to sea water. The SKIPPER DL1 gives accurate navigation parameters measured as they happen and presented in a logical user friendly way.

**Features:**
- Speed through water in 1 axis
- Water temperature
- Interfaces - NMEA 0183
- Display - 28 x 30 LED dot matrix with full night dimming
- 3 easy to use user programmable displays, integrated menus
- Fully automatic settings
- Mounting options - Tank, sea valve for single or double bottom hull designs
- Doppler technology is considered as a good solution for speed log requirements.
- The SKIPPER DL1 measures the speed of the vessel through the water at all times and in any depth.
- The system includes a single sensor mounted in a tank or sea valve. The display housing can be mounted anywhere on the bridge. An electronic unit can be placed wherever it is most convenient for connection. A LAN port within the electronic unit allows for easy installation and diagnostics from a web page.
- The JB70D1 is an electronic unit with extended connectionality, allowing the user to use yesterdays (pulse) outputs, todays (NMEA 0183), and tomorrows (LAN) interfaces.
- In addition to the compact display setup, a web page setup and a calibration procedure is available.
- The “onboard intelligence” in each part of the system allows parts to be removed and replaced without reprogramming. OEM users can remove parts of the system and add their own items, but still get the advantages of the new system.
### Specifications

<table>
<thead>
<tr>
<th>Specifications</th>
<th>SKIPPER DL1-Multi</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of Axis</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Speed range Long</td>
<td>±50 knots</td>
<td></td>
</tr>
<tr>
<td>Speed range Trans</td>
<td>na</td>
<td></td>
</tr>
<tr>
<td>Water track (from)</td>
<td>2 m</td>
<td></td>
</tr>
<tr>
<td>Accuracy (better than)</td>
<td>0.2 or 2% whichever is greater</td>
<td>knots</td>
</tr>
<tr>
<td>Speed resolution</td>
<td>0.1</td>
<td></td>
</tr>
<tr>
<td>Temperature accuracy</td>
<td>Better than 1 °C</td>
<td></td>
</tr>
<tr>
<td>Temp resolution</td>
<td>0.1</td>
<td></td>
</tr>
<tr>
<td>Compact Display</td>
<td>20 x 30 LEDs</td>
<td></td>
</tr>
<tr>
<td>Mounting dimensions Compact Display</td>
<td>124 x 124 mm</td>
<td></td>
</tr>
<tr>
<td>Front plate Compact Display</td>
<td>mm</td>
<td></td>
</tr>
<tr>
<td>Cabinet mounting depth with cable</td>
<td>60 mm</td>
<td></td>
</tr>
<tr>
<td>Weight cabinet</td>
<td>2.5 kg</td>
<td></td>
</tr>
<tr>
<td>Standard cable length for Compact Display</td>
<td>None - Flippable (IP23)</td>
<td>mm</td>
</tr>
<tr>
<td>Standard cable length for sensor</td>
<td>40 (can be extended)</td>
<td>m</td>
</tr>
</tbody>
</table>

#### Bottom mounting options

- **Sea Valve:**
  - Single bottom: Yes
  - Double bottom: Yes

- **Tank:**
  - Steel: Yes
  - Aluminium: Yes

Retrofit available for Sagom, Simrad NL, Spero, SAM and Atlas dolog

- **Speed alarms**
  - High and low speed limits
  - Power failure
  - Sensor failure

- **Outputs**
  - 4 x NMEA 0183 (IEC61162-1/2)
  - 3 x isolated outputs (pulse, power failure etc.),
  - Alarm (relay)
  - LAN (IEC61162-450)

- **Inputs**
  - 1 NMEA 0183 (OPTO isolated)

- **External Dimming (pulse)**

- **Accepted NMEA formats**
  - VTG, RMC, GGA, ACK

- **Outputs**
  - Speed: VBV, VHW
  - Distance: VLW
  - Others: MTW (temp), ALR

- **Power supply, JB70D1 CD402CU-XX**
  - AC: 115 - 230 V 50/60 Hz
  - DC: 24 V

- **Power consumption**
  - Max. 30 W

- **Certified for MED B (Wheelmark)**
  - IEC61023, IEC60945, IEC61162-1/2/450, IEC32288, ready for IEC61924

- **Language**
  - English

---

### Overview

#### Accessories:
- IR31DIM

#### Interfaces
- 24 VDC
- LAN or NMEA pulse/aux
- 115 - 230 V AC
- Alarm systems
- Radar
- Multi repeater
- VDR
- Coming display
- Echo sounder

#### Mounting options:
- 40 m standard multicore cable
- 40 m standard multicore cable
- Sea Valve
  - Standard: 00 mm
- Sea Valve DB
  - Standard: 00 mm
- Tank
- Aluminium Tank

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**Date:** January 2015

**Version:** 07012015

All product specifications are subject to change without notice
APPENDIX 1

BACKGROUND INFORMATION

Doppler

The Doppler system operates by sending a known frequency sound into the water, and listening to the reflected echo from the minute particles in the water. If the particles are moving towards the sensor, the frequency goes up, if away, the frequency goes down. By having two beams at 30 degrees from the vertical we get two frequency values, one plus, one minus, and these can be adjusted to show the speed of the vessel in the horizontal plane. As the amount of particles in the water can vary, the user can ensure the system has optimal signal return, by adjusting the power and length of the sample, depending on depth. The more sample time the better the signal, but the deeper the sampling

Calibration explained
Calibration is piecewise linear, i.e. a linear line is plotted from calibration point to calibration point (sorted by size) and this linearity is applied to the incoming values. This can be seen on the graph screen. The system uses these points as scaling factors for the speed. If the points are too close, a small error will be exaggerated. Points should be chosen at the outer speed limits of the system. and then speeds tried between. If these are not good enough, extra points can be added.

![Callibration graph with focus on point 1](image)
APPENDIX 2
MECHANICAL DRAWINGS

To help planning and installation, the following diagrams are supplied.

1. Exploded view
2. System overview diagram

In addition, further guides for mounting of your particular mounting can be found in the separate installation manual, supplied, or available at www.skipper.no

1) EXPLODED VIEW
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**Wiring diagram for DL1 Multi**

- **24 V**
- **POE**
- **NMEA OUT**
- **AUX OUT**
- **V OUT (0 - 10 V)**
- **I OUT (4 - 20 mA)**
- **NMEA OUT**
- **AUX OUT**
- **AUX 5V**
- **AUX 0V**

**CN 1**

- **CN 2**
- **NMEA IN**
- **NMEA OUT**
- **COMMON**
- **NMEA OUT**
- **+ 5 AUX INAL RST**

**POWER**

- **Not used**
- **0V**
- **24V**
  - **DL1 Power PWR3**

**JB70D1**

- **DC AUX (24V)**
- **AC (115V-230V)**
- **DC (24V)**

**ALARM**

**AUX OUTPUT**

- **ADD RESISTOR**
- **TO GIVE MAX 100 mA**
- **24 V = 220 Ohm**
- **5 V = 50 Ohm**

**NMEA + = B**

**NMEA - = A**

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**Designated by:** A. Mastro 2013.09.18

**Checked by:** XXX

**Approved by:** XXX

**Material:** XXX

**Name:**

**Date:** 2015-03-31

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**Wiring diagram for DL1 Multi**

- **Drwg. no.:** CD-2036
- **Revision:** 01
- **Scale:** XX
- **Edition date:** 2015.03.10
- **Sheet:** X of X
APPENDIX 3

SENDING THE SYSTEM FOR REPAIR

In the chance that a system fails, it may be necessary to send a part of the system back for repair. Make contact with your local dealer or SKIPPER for Returns Materials Authorisation number (RMA). (A list of service centres is available on www.skipper.no)

For normal service/support, please contact SKIPPER Electronics AS on e-mail: support@skipper.no, or contact your local dealer (list available on www.skipper.no).

WARRANTY AND UTILIZATION

Warranty

• SKIPPER Electronics AS gives 12 months limited guarantee on all deliveries from SKIPPER Electronics AS, Norway.

• Please note that if the equipment is delivered by a third party, the third party warranty conditions may apply.

• All warranty request should be sent to the local supplier of the equipment.

Utilization

• This equipment is not to be disposed in normal waste, but be handled in accordance with applicable waste disposal regulations in the country where the equipment is used.
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